

# DURELASTIC

Adhesive mass  
BD7484

- Adhesive mass based on unsaturated polyester resin
- Accelerated with amin
- Cold-hardening
- Thixotropic

<b>Technical / Physical data</b>	<b>Colour</b>	white, green
	<b>Gloss value</b>	mat
	<b>Original viscosity</b>	pastily, puttyable
	<b>Mixing ratio</b> (by weight)	+ 4 % DURELASTIC-Hardener HD0610 + 10 % DURELASTIC-Additive HD0622
	<b>Potlife</b>	approx. 20 Min. / 20 °C
	<b>Thinner</b>	DURELASTIC-Resin solution 400900
	<b>Density</b>	1,32 g / ml calculated
	<b>Solid content</b>	ca. 76 % calculated
	<b>Material usage</b>	up to 1000 g / m <sup>2</sup> possible

## Storability

Approx. 6 month in original packings at an ambient temperature of 15 to 25 °C, in case the original packings are tightly closed. Opened packing must be used very shortly. The minimum storage stability of each batch is mentioned on the product label. A storage time beyond the mentioned date doesn't necessarily mean that the material is unusable. In this case a check of the qualities which are important for the respective

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## Processing and application

### Application

Components are to be mixed homogeneously.  
The gluing is improved by rubbing of the underground.

with tooth putty or blade

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### Substrates

GFP, wood-like materials

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### Pretreatment

The substrate must be free of materials which prevent adhesion, e.g. oil, grease, dust and surfactant; if necessary grind. Wood must be load-carrying and drying.

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### Application temperature

Do not fall below the processing temperature of 10 °C, in order to avoid curing agent disturbance

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### Drying

Dry to assembling:           after 4 h. / 20 °C  
adhesive surface up to this time under moderate  
pressure load (e.g. fastening clamp)

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### Cleaning of working equipment

Within the working time with EFD-cleaning agent 400312 or  
DURELASTIC-Resin solution 400900.

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### Advise for safety protection and protection of health

The usual precautionary measures for ventilation as well as for personal protection are to be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning health protection and environment protection can be read in the corresponding safety data sheet.

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## Special remarks

### Test conditions

All information is based on a standard climate 20/65 DIN 50014.

All information are based on our product knowledge and experience. To the application we have no direct influence. For further information please don't hesitate to contact us.

The information mentioned herein are reference values and are not given as specification.