

# DURELASTIC

## Sanding-Gelcoat BD7460

- Gelcoat on basis of unsaturated polyester resins
- Thixotropic, stable attitude
- Sprayable
- Good sanding

<b>Technical / Physical Data</b>	<b>Colour</b>	grey, white
	<b>Gloss value</b> visual	mat
	<b>Original viscosity</b>	500 – 700 mPas Viskosität Physika D=500s –1
	<b>Mixing ratio</b>	+ 2 % DURELASTIC-Hardener- MEKP-50 HD0603
	<b>Potlife</b>	12 to 15 Min. / 20 °C
	<b>Thinner</b>	DURELASTIC-Resin Thinner 400900 Addition: 3 to 5 %
	<b>Density</b> calculated	1,3 g / ml + / - 0,1
	<b>Material usage</b> after hardener addition	500 to 600 g / m <sup>2</sup>

### Storability

Approx. 4 month in original packings at an ambient temperature of 15 to 25 °C, in case the original packings are tightly closed. Opened packing must be used very shortly. The minimum storage stability of each batch is mentioned on the product label. A storage time beyond the mentioned date doesn't necessarily mean that the material is unusable. In this case a check of the qualities which are important for the respective

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**Processing and application****Application**

Components are to be mixed homogeneously.

spraying with cup pistol or airless

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**Relaminate**

After approx. 90 min., at the latest after 12 h. / 20 °C area -, material- and formtemperature.

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**Substrates**

GFK-forms, metals-forms, releasefoil

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**Pretreatment**

Forms treat with suitable release agent .

To application see DURELASTIC-Info. NR. 8

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**Application temperature**

During the processing area -, material - and form temperature are to be kept above 18 °C, to avoid hardening disturbances and pulling up feature.

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**Cleaning of working equipment**

EFD-Cleaner 400906.

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**Advise for safety protection and protection of health**

The usual precautionary measures for ventilation as well as for personal protection are to be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning health protection and environment protection can be read in the corresponding safety data sheet.

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**Special remarks****Characteristics**Testing methodunitdeclared value

HDT

ISO 75A

°C

60

**Test conditions**

All information is based on a standard climate 20/65 DIN 50014, the information about economy and characteristics dependent on colour.

All information are based on our product knowledge and experience. To the application we have no direct influence. For further information please don't hesitate to contact us.

The information mentioned herein are reference values and are not given as specification.